



NEST HEALTHCARE PRIVATE LIMITED

PLOT NO. 300,G.I.D.C,ODHAV,AHMEDABAD-382415
 REG.OFF.: PLOT NO. 300,G.I.D.C,ODHAV,AHMEDABAD-382415
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QUALITY CONTROL DEPARTMENT

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THE DRUG & COSMETIC ACT. 1940 & THE RULES THERE UNDER FORM-39(RULE 150-E(F))



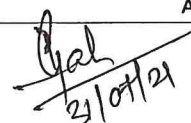
FINISHED PRODUCT CERTIFICATE OF ANALYSIS

Product Name : INNORYL -1	A.R. No. : FPD/210460B
Packing : 10x10 TAB	Rel. Dt. : 31-07-2021
Generic Name : GLIMEPIRIDE TABLETS IP 1 MG	T.R. Slip No. : FPTR210634
Product Code : INNO04	T.R. Slip Dt. : 27-07-2021
Batch No. : NHD21369B	Analysis Date : 31-07-2021
Actual Batch Size : 50000 TAB (500 BOX)	
Mfg. Dt. : 07/2021	
Exp. Dt. : 06/2023	
Test Packing : 10X10	
Packing Batch Size : 50000 TAB	
Mfg. Lic No. : G/25/2184	
Sample Size : 50.000 TAB	
Released Qty : 50000.000 TAB (500 BOX)	Test As Per : IP
Remarks :	Location : ODHAV
	Make : NHPL

Sr.	Test	Result	Specification
1	DESCRIPTION	A yellow colored, round shape, biconvex, unscored uncoated tablets.	A yellow colored, round shape, biconvex, unscored uncoated tablets.
2	AVERAGE WEIGHT (TABLETS)	98.8 %	100 mg \pm 7.5 %
3	UNIFORMITY OF WEIGHT	-5.52 % to +1.97 %	\pm 7.5 % of Average weight
4	THICKNESS	2.84 mm	3.0 \pm 0.2 mm
5	DIAMETER	6.24 mm	6.4 \pm 0.2 mm
6	HARDNESS	3.6 kg/cm ²	NLT 1.5 kg/cm ²
7	DISINTEGRATION TIME	20 sec	NMT 15 Minute
8	FRIABILITY	0.05 %	NMT 1.0 % w/w
9	IDENTIFICATION	Complies	In the Assay, the principal peak in the chromatogram obtained with the test solution corresponds to the peak in the chromatogram obtained with reference solution (b).
10	DISSOLUTION	80.78 % to 88.10 %	NLT 75.0 (D) + 5.0 % of the stated amount of C24H34N4O5S.
11	UNIFORMITY OF CONTENTS	99.21 % to 100.39 %	85.0 % to 115.0 % of the stated amount of C24H34N4O5S.
12	ASSAY	0.991 mg 99.13 %	Glimepiride IP 1 mg [Limit : 90.0 % to 110.0 %]

Conclusion : The above sample complies as per IP

In the Opinion of the undersigned the sample referred to above is of Standard quality as defined in the Act and the Rules made thereunder for the result given above. "This computer generated certificate of analysis is valid without signature"

Prepared By  31/07/21	Checked By  31/07/21	Approved By  31/07/21
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